

Split
5111952740



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5300-1
Job Sheet 181944-A



Part No: D5300-1

Job Qty: 29 ea

DAS
21
9-08

Part Name: GHL Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Created By: Jason Leroux

Due Date: 8/24/18

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-08-24 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	QC	29 pcs		8/24/18	0.00	0.00	QC8 Machining-3		18-10-11
130	Packaging	29 pcs		8/24/18	0.00	0.00	Packaging3-2	5/15/18	18-10-11
140	QC21-SA	29 Ea		8/24/18	0.00	0.00	QC21		21 9-08 OCT 1-6 2018

Part Op 130 - LOCATION : FP001
Descriptions:

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 9/19/18 8:31 AM dart.leroux.jason

MD 14 June 2019

Entered: _____ Date: _____

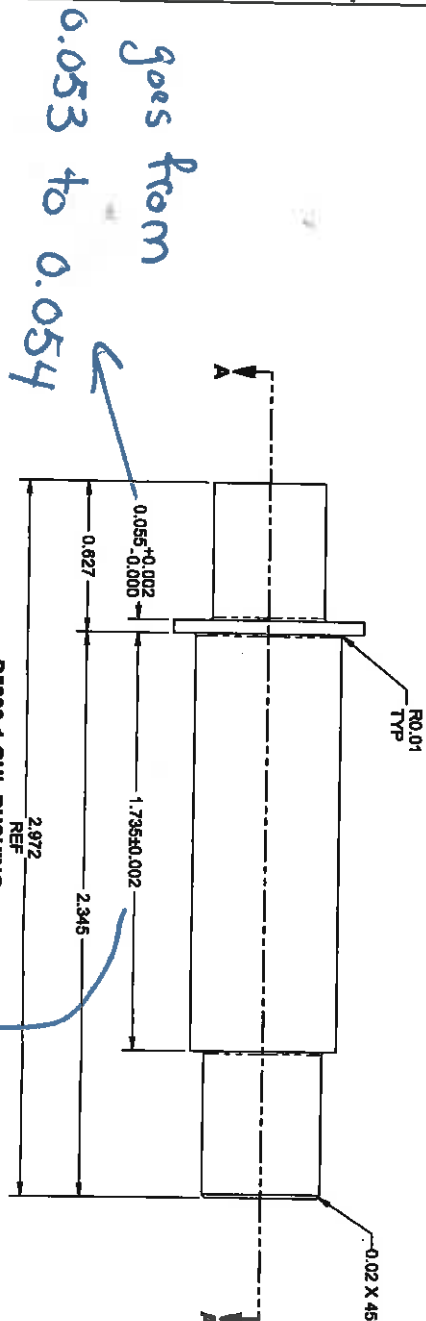
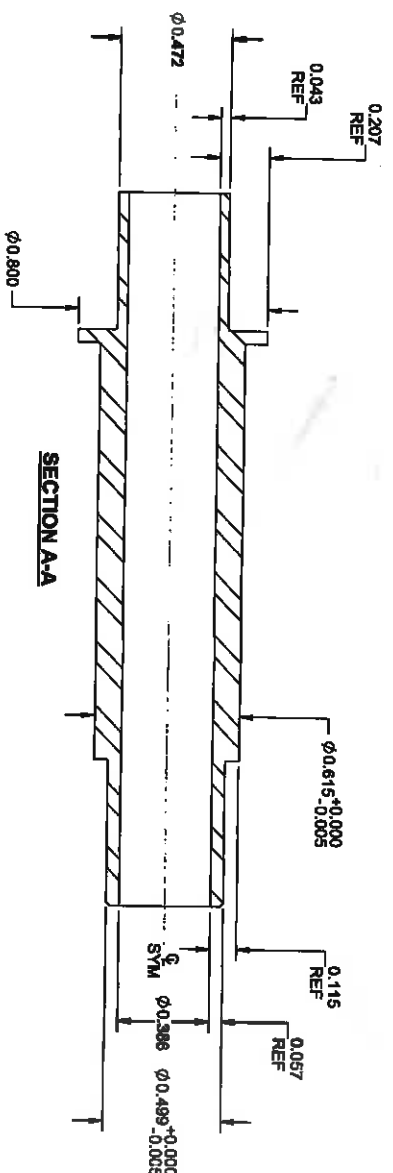
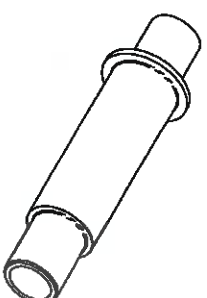
NCR No. 19-7125

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only



Job: 181944-A		DISPOSITION		DEPARTMENT/PROCESS				Engineering	
Part No. 05300-1		☐ Rework ☐ Scrap ☒ Use-as-is		☐ Skid-tube Machining ☒ Large Fab		☐ Cross tube ☐ Small Fab ☐ Finishing		☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality	
Date: 16/4/28	Sequence #: 120	QTY Affected:		Disposition		MRB (QSI042)		Completed By	
Description Work Order Deviation								1NSP 12 16/4/28	
Thicknss 0.055 +0.002 -0.000 is 0.053 on some parts.		Acceptable. Won't cause fit issue.						CR 16/4/28	
								Lead hand / Supervisor	
								ID 18-09-28	
								QC / QA Coordinator	
								ID 18-09-28	
Root Cause		FAULT CATEGORY							
☒ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function		☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up		☐ Positioned Wrong ☒ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread	



DS300-1 GHL BUSHING

- NOTES:
- 1) MATERIAL: AISI 303 SS ROUND BAR
PER ASTM A592
REF DART SPEC M303R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART CSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK: SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER CSI 044 METHOD 6.1
 - 7) WEIGHT: 0.12 lbs

RELEASED
2016-02-04
APPROVED

A		NEW ISSUE		DESCRIPTION		AP	BY	DATE
REV.	DESIGN	AP	AP	DESCRIPTION	DESCRIPTION	BY	DATE	
1	DRAWN	AP	AP	DART AEROSPACE USA, INC.				
2	CHECKED	AP	AP					
3	APPROVED	AP	AP					
4	DATE	15.11.02						